

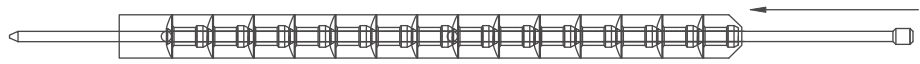
SET-UP & ASSEMBLY PROCESS

SECTION 5

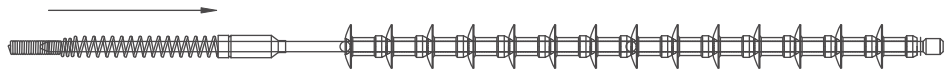
Step 1 - Install the Indexing Cursor into the barrel portion of the rivet tool making sure it is facing the proper direction. Then screw the Nose Jaw Assembly onto the Barrel.



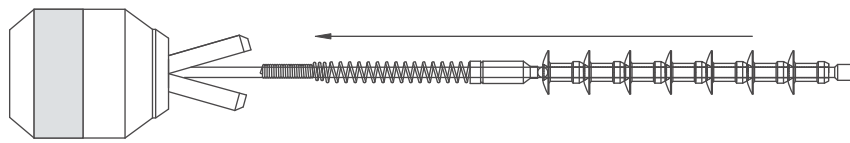
Step 2 - Insert the mandrel into the hole of the podded rivets in the proper direction. Then tear off and dispose of the podding paper.



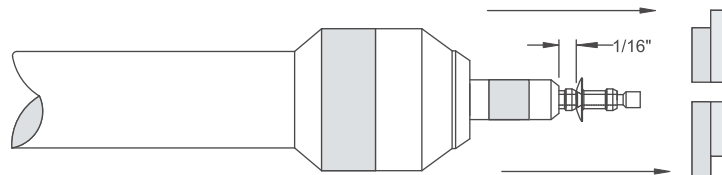
Step 3 - Insert the mandrel spring onto the mandrel in the proper direction.



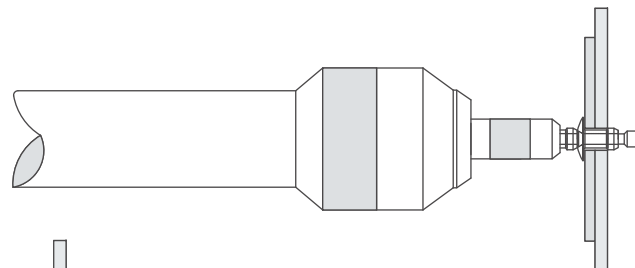
Step 4 - Split the nose jaw open and insert the mandrel assembly (mandrel, spring and rivets), inside the nose jaw until the last rivet remains outside of the nose jaw.



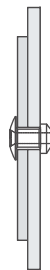
Step 5 - Make sure the head of the rivet is about 1/16" away from the front of the nose jaw. Proper spacing is essential for proper indexing and function.



Step 6 - Using the handle of the tool, insert the rivet and mandrel through the hole of your workpiece until the head is sitting flush on the bearing surface. Pull the trigger to actuate the tools cycle and clinch the rivet.



Step 7 - After proper assembly, the next rivet will automatically feed through the nose jaw to advance the next rivet.



Step 8 - Continue until rivets have been used up and the spring appears through the nose jaw. Then go to step 1 and repeat the procedure.

