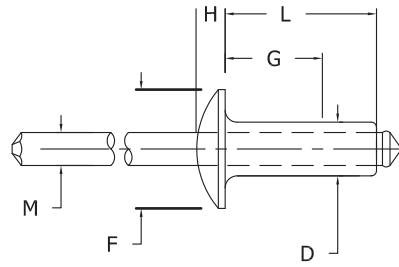


DOME FLANGE

BLIND RIVETS



AFTER INSTALLATION



ALUMINIUM RIVET/ALUMINIUM MANDREL

| Part Number | Hole Size And Drill Number | Mandrel Ø (M) | Flange Ø (F) | Max. Head Height (H) | Max. Barrel Length (L) | Rivet Size (D) | Grip Range (G) | Typical Strength | |
|-------------|----------------------------|---------------|--------------|----------------------|------------------------|----------------|----------------|------------------|---------|
| | | | | | | | | Shear | Tensile |
| SAA 32 | .096-.100 | .057 | .188 | .032 | .250 | 3/32 | .020 - .125 | 85 lbs | 135 lbs |
| 34 | #41 | | | | .375 | | .126 - .250 | | |
| SAA 41 | .129-.133 #30 | .076 | .250 | .045 | .212 | 1/8 | .020 - .063 | 155 lbs | 235 lbs |
| 42 | | | | | .275 | | .063 - .125 | | |
| 43 | | | | | .337 | | .126 - .187 | | |
| 44 | | | | | .400 | | .188 - .250 | | |
| 45 | | | | | .462 | | .251 - .312 | | |
| 46 | | | | | .525 | | .313 - .375 | | |
| 48 | | | | | .650 | | .376 - .500 | | |
| 410 | | | | | .775 | | .501 - .625 | | |
| SAA 52 | .160-.164 #20 | .095 | .312 | .055 | .300 | 5/32 | .063 - .125 | 225 lbs | 350 lbs |
| 53 | | | | | .362 | | .126 - .187 | | |
| 54 | | | | | .425 | | .188 - .250 | | |
| 56 | | | | | .550 | | .251 - .375 | | |
| 58 | | | | | .675 | | .376 - .500 | | |
| 510 | | | | | .800 | | .501 - .625 | | |
| SAA 62 | .192-.196 #11 | .114 | .375 | .060 | .325 | 3/16 | .063 - .125 | 315 lbs | 500 lbs |
| 63 | | | | | .387 | | .126 - .187 | | |
| 64 | | | | | .450 | | .188 - .250 | | |
| 66 | | | | | .575 | | .251 - .375 | | |
| 68 | | | | | .700 | | .376 - .500 | | |
| 610 | | | | | .825 | | .501 - .625 | | |
| 612 | | | | | .950 | | .626 - .750 | | |
| 614 | | | | | 1.075 | | .751 - .875 | | |
| 616 | 1.200 | .876 - 1.000 | | | | | | | |
| SAA 84 | .257-.261 F | .151 | .500 | .080 | .500 | 1/4 | .063 - .250 | 600 lbs | 750 lbs |
| 86 | | | | | .625 | | .251 - .375 | | |
| 88 | | | | | .750 | | .376 - .500 | | |
| 810 | | | | | .875 | | .501 - .625 | | |
| 812 | | | | | 1.000 | | .626 - .750 | | |
| 814 | | | | | 1.125 | | .751 - .875 | | |
| 816 | | | | | 1.250 | | .876 - 1.000 | | |